# Maintenance data (fuel, oil level, etc.)

# Dimensions and weight

| Overall length                                |               | LS460  | 200.4 in. (5090 mm)  |
|---|---------------|--|--|
|   |               | LS460L   | 205.1 in. (5210 mm)  |
| Overall widt                                  | Overall width |  | 73.8 in. (1875 mm)   |
| Overall height *1                             |               | 2WD models   | 58.1 in. (1475 mm)*2<br>57.7 in. (1465 mm)*3<br>57.3 in. (1455 mm)*4 |
|   |               | AWD models   | 58.3 in. (1480 mm)*2<br>57.7 in. (1465 mm)*3<br>57.3 in. (1455 mm)*4 |
| Wheelbase                                     |               | LS460  | 116.9 in. (2970 mm)  |
| vvneeibase                                    |               | LS460L   | 121.7 in. (3090 mm)  |
| Front   |               |  | 63.6 in. (1615 mm)*5<br>63.4 in. (1610 mm)*6                         |
| Tread   | Rear          | 2WD models   | 63.8 in. (1620 mm)*5<br>63.6 in. (1615 mm)*6                         |
|   |               | AWD models   | 63.6 in. (1615 mm)*5<br>63.4 in. (1610 mm)*6                         |
| Vehicle capacity weight (Occupants + luggage) |               | 825 lb. (375 kg)* <sup>7</sup><br>675 lb. (305 kg)* <sup>8</sup> |  |

<sup>\*1:</sup> Unladen vehicles

 $<sup>^{\</sup>star 2}$ : Vehicles without electronically modulated air suspension

<sup>\*3:</sup> Vehicles with electronically modulated air suspension but without paddle shift switches

<sup>\*4:</sup> Vehicles with electronically modulated air suspension and paddle shift switches

<sup>\*5:</sup> Vehicles with 18-inch tires

<sup>\*6:</sup> Vehicles with 19-inch tires

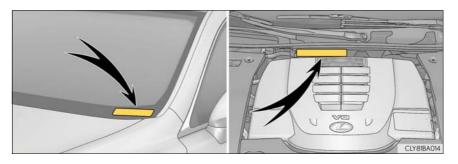
<sup>\*7: 5-</sup>seat models

<sup>\*8: 4-</sup>seat models

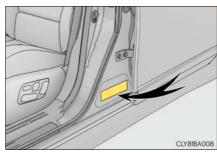
#### ■ Vehicle identification number

The vehicle identification number (VIN) is the legal identifier for your vehicle. This is the primary identification number for your Lexus. It is used in registering the ownership of your vehicle.

This number is stamped on the top left of the instrument panel and in the engine compartment.



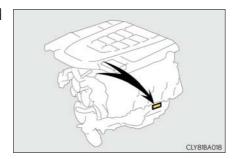
This number is also on the Certification Label.



## ■ Engine number

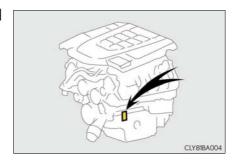
## ▶ 2WD models

The engine number is stamped on the engine block as shown.



### ► AWD models

The engine number is stamped on the engine block as shown.



# Engine

| Model                            | 4.6L 8-cylinder (1UR-FSE)                              |
|----------------------------------|--|
| Туре                             | 8-cylinder V type, 4-cycle, gasoline                   |
| Bore and stroke                  | $3.70 \times 3.27$ in. $(94.0 \times 83.0 \text{ mm})$ |
| Displacement                     | 281.2 cu.in. (4608 cm <sup>3</sup> )                   |
| Valve clearance<br>(engine cold) | Automatic adjustment                                   |
| Drive belt tension               | Automatic adjustment                                   |

## Fuel

| Fuel type                      | Premium unleaded gasoline only           |
|--------------------------------|--|
| Octane Rating                  | 91 (Research Octane Number 96) or higher |
| Fuel tank capacity (Reference) | 22.2 gal. (84 L, 18.4 lmp. gal.)         |

# Lubrication system

|   | 2WD  | AWD  |
|---|--|--|
| Oil capacity Drain and refill (Reference*) With filter Without filter | 9.1 qt. (8.6 L, 7.6 Imp. qt.)<br>8.9 qt. (8.4 L, 7.4 Imp. qt.) | 9.5 qt. (9.0 L, 7.9 lmp. qt.)<br>8.9 qt. (8.4 L, 7.4 lmp. qt.) |

<sup>\*:</sup> The engine oil capacity is a reference quantity to be used when changing the engine oil. Warm up and turn off the engine, wait more than 5 minutes, and check the oil level on the dipstick.

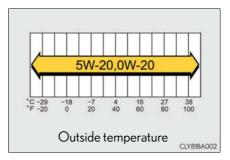
### ■ Engine oil selection

"Toyota Genuine Motor Oil" is used in your Lexus vehicle. Use Lexus approved "Toyota Genuine Motor Oil" or equivalent to satisfy the following grade and viscosity.

Oil grade: ILSAC multigrade engine oil

Recommended viscosity: SAE 5W-20 or 0W-20

SAE 5W-20 or 0W-20 engine oil may be used. However, SAE 0W-20 is the best choice for good fuel economy and good starting in cold weather.

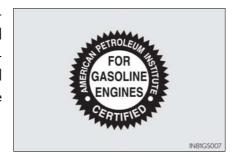


Oil viscosity (OW-20 is explained here as an example):

- The OW in OW-20 indicates the characteristic of the oil which allows cold startability. Oils with a lower value before the W allow for easier starting of the engine in cold weather.
- The 20 in OW-20 indicates the viscosity characteristic of the oil when the oil is at high temperature. An oil with a higher viscosity (one with a higher value) may be better suited if the vehicle is operated at high speeds, or under extreme load conditions.

How to read oil container label:

The ILSAC (International Lubricant Standardization and Approval Committee) Certification Mark is added to some oil containers to help you select the oil you should use.



| Capacity     | 2WD<br>models | 11.6 qt. (11.0 L, 9.7 lmp. qt.)  |
|--------------|---------------|--|
|              | AWD<br>models | 11.7 qt. (11.1 L, 9.8 Imp. qt.)  |
| Coolant type |               | Use either of the following:  • "Toyota Super Long Life Coolant"  • Similar high-quality ethylene glycol-based non-silicate, non-amine, non-nitrite, and non-borate coolant with long-life hybrid organic acid technology  Do not use plain water alone. |

# Ignition system

| Spark plug |                    |
|------------|--------------------|
| Make       | DENSO FK20HBR11    |
| Gap        | 0.043 in. (1.1 mm) |

# **⚠** NOTICE

### ■ Iridium-tipped spark plugs

Use only iridium-tipped spark plugs. Do not adjust the spark plug gap.

### Electrical system

| Battery  Open voltage at 68 °F (20 °C): | 12.6—12.8 V Fully charged 12.2—12.4 V Half charged 11.8—12.0 V Discharged (Voltage is checked 20 minutes after the engine and |
|---|---|
|   | all lights are turned off.)   |
| Charging rates                          | 5 A max.  |

### Automatic transmission

| Fluid capacity* | 2WD | 10.9 qt. (10.3 L, 9.1 Imp. qt.) |
|-----------------|-----|---------------------------------|
|                 | AWD | 11.3 qt. (10.7 L, 9.4 lmp. qt.) |
| Fluid type      |     | Toyota Genuine ATF WS           |

<sup>\*:</sup> The fluid capacity is the quantity of reference.

If replacement is necessary, contact your Lexus dealer.

### **NOTICE**

#### Automatic transmission fluid type

Using transmission fluid other than "Toyota Genuine ATF WS" may cause deterioration in shift quality, locking up of your transmission accompanied by vibration, and ultimately damage the transmission of your vehicle.

### Transfer (AWD models)

| Oil capacity | 0.74 qt. (0.7 L, 0.62 lmp. qt.)   |
|--------------|---|
|              | Toyota Genuine Transfer gear oil LL 80 (preferred),<br>Toyota Genuine Differential gear oil LX<br>75W-85 GL-5 or equivalent |

<sup>\*:</sup> Your Lexus vehicle is filled with Toyota genuine gear oil at the factory. Use Lexus approved Toyota genuine gear oil or an equivalent of matching quality to satisfy the above specification. Please contact your Lexus dealer for further details.

# Front differential (AWD models)

| Oil capacity            | 0.79 qt. (0.75 L, 0.66 lmp. qt.)                                     |
|-------------------------|--|
| Oil type and viscosity* | Toyota Genuine Differential gear oil LT<br>75W-85 GL-5 or equivalent |

<sup>\*:</sup> Your Lexus vehicle is filled with "Toyota Genuine Differential Gear Oil" at the factory. Use Lexus approved "Toyota Genuine Differential Gear Oil" or an equivalent of matching quality to satisfy the above specification. Please contact your Lexus dealer for further details.

### Rear differential

▶ 2WD models (vehicles without paddle shift switches)

| Oil capacity            | 1.42 qt. (1.35 L, 1.19 lmp. qt.)                                     |
|-------------------------|--|
| Oil type and viscosity* | Toyota Genuine Differential gear oil LT<br>75W-85 GL-5 or equivalent |

▶ 2WD models (vehicles with paddle shift switches) and AWD models

| Oil capacity            | 1.42 qt. (1.35 L, 1.19 lmp. qt.)                                     |
|-------------------------|--|
| Oil type and viscosity* | Toyota Genuine Differential gear oil LX<br>75W-85 GL-5 or equivalent |

<sup>\*:</sup> Your Lexus vehicle is filled with "Toyota Genuine Differential Gear Oil" at the factory. Use Lexus approved "Toyota Genuine Differential Gear Oil" or an equivalent of matching quality to satisfy the above specification. Please contact your Lexus dealer for further details.

## Brakes

| Pedal clearance*                | 5.8 in. (147 mm) Min.           |
|---------------------------------|---------------------------------|
| Pedal free play                 | 0.04 - 0.08 in. (1.0 - 2.0 mm)  |
| Brake pad wear limit            | 0.04 in. (1.0 mm)               |
| Parking brake lining wear limit | 0.04 in. (1.0 mm)               |
| Fluid type                      | SAE J1703 or FMVSS No.116 DOT 3 |

<sup>\*:</sup> Minimum pedal clearance when depressed with a force of 112 lbf (500 N, 51 kgf) while the engine is running.

When performing the brake pedal inspection, also be sure to check that the brake system warning light is not illuminated when the engine is running (If the brake system warning light is illuminated, refer to P. 806).

### Steering

| Free play | Less than 1.2 in. (30 mm) |
|-----------|---------------------------|
|-----------|---------------------------|

# Tires and wheels

# ▶ 18-inch tires (type A)

| Tire size  | 235/50R18 97W  |
|--|--|
| Tire inflation pressure<br>(Recommended cold tire<br>inflation pressure) | Driving under normal conditions Front: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Rear: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Spare: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Driving at high speeds above 100 mph (160 km/h) (in countries where such speeds are permitted by law) Add 9 psi (60 kPa, 0.6 kgf/cm² or bar) to the front tires, 11 psi (70 kPa, 0.7 kgf/cm² or bar) to the rear tires. Never exceed the maximum cold tire inflation pressure indicated on the tire sidewall. |
| Wheel size   | 18 × 7 1/2J  |
| Wheel nut torque   | 103 ft•lbf (140 N•m, 14.3 kgf•m)   |

# ▶ 18-inch tires (type B)

| Tire size  | P235/50R18 97V   |
|--|--|
| Tire inflation pressure<br>(Recommended cold tire<br>inflation pressure) | Driving under normal conditions Front: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Rear: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Spare: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Driving at high speeds above 100 mph (160 km/h) (in countries where such speeds are permitted by law) Add 6 psi (40 kPa, 0.4 kgf/cm² or bar) to the front tires, 11 psi (70 kPa, 0.7 kgf/cm² or bar) to the rear tires. Never exceed the maximum cold tire inflation pressure indicated on the tire sidewall. |
| Wheel size   | 18 × 7 1/2J  |
| Wheel nut torque   | 103 ft•lbf (140 N•m, 14.3 kgf•m)   |

# ▶ 19-inch tires (type A)

| Tire size  | 245/45R19 98Y  |
|--|--|
| Tire inflation pressure<br>(Recommended cold tire<br>inflation pressure) | Driving under normal conditions Front: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Rear: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Spare: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Driving at high speeds above 100 mph (160 km/h) (in countries where such speeds are permitted by law) Add 9 psi (60 kPa, 0.6 kgf/cm² or bar) to the front tires, 11 psi (70 kPa, 0.7 kgf/cm² or bar) to the rear tires. Never exceed the maximum cold tire inflation pressure indicated on the tire sidewall. |
| Wheel size   | 19 × 8J  |
| Wheel nut torque   | 103 ft•lbf (140 N•m, 14.3 kgf•m)   |

# ▶ 19-inch tires (type B)

| Tire size  | P245/45R19 98V   |
|--|--|
| Tire inflation pressure<br>(Recommended cold tire<br>inflation pressure) | Driving under normal conditions Front: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Rear: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Spare: 33 psi (230 kPa, 2.3 kgf/cm² or bar) Driving at high speeds above 100 mph (160 km/h) (in countries where such speeds are permitted by law) Add 8 psi (50 kPa, 0.5 kgf/cm² or bar) to the front tires and rear tires. Never exceed the maximum cold tire inflation pressure indicated on the tire sidewall. |
| Wheel size   | 19 × 8J  |
| Wheel nut torque   | 103 ft•lbf (140 N•m, 14.3 kgf•m)   |

# Light bulbs

|          | Light bulbs  | Bulb No. | W      | Туре   |
|----------|--|----------|--------|--------|
| Exterior | Headlights (vehicles with discharge headlights)            | _        | 35     | Α      |
|          | Vanity lights<br>Front<br>Rear                             | _        | 8<br>3 | B<br>C |
| Interior | Interior lights<br>Front<br>Rear                           | _        | 8<br>8 | B<br>B |
|          | Rear personal lights (with rear seat entertainment system) |          | 10     | D      |
|          | Trunk lid light  |          | 3.8    | В      |
|          | Trunk light  | _        | 3.8    | В      |

A: D4S discharge bulbs

B: Wedge base bulbs

C: Double end bulbs

D: Single end bulbs

## **Fuel information**

You must only use unleaded gasoline in your vehicle.

Select premium unleaded gasoline with an octane rating of 91 (Research Octane Number 96) or higher required for optimum engine performance. If 91 octane cannot be obtained, you may use unleaded gasoline with an octane rating as low as 87 (Research Octane Number 91). Use of unleaded gasoline with an octane rating lower than 91 may result in engine knocking and significantly reduced performance. Persistent knocking can lead to engine damage and should be corrected by refueling with higher octane unleaded gasoline.

At minimum, the gasoline you use should meet the specifications of ASTM D4814 in the U.S.A. and CGSB3.5-M93 in Canada.

#### ■ Fuel tank opening for unleaded gasoline

To help prevent incorrect fueling, your vehicle has a fuel tank opening that only accommodates the special nozzle on unleaded fuel pumps.

#### ■ Gasoline quality

In very few cases, driveability problems may be caused by the brand of gasoline you are using. If driveability problems persist, try changing the brand of gasoline. If this does not correct the problem, consult your Lexus dealer.

#### ■ Gasoline quality standards

- Automotive manufacturers in the U.S.A., Europe and Japan have developed a specification for fuel quality called the World-Wide Fuel Charter (WWFC), which is expected to be applied worldwide.
- The WWFC consists of four categories that are based on required emission levels. In the U.S., category 4 has been adopted.
- The WWFC improves air quality by lowering emissions in vehicle fleets, and improves customer satisfaction through better performance.

#### ■ Recommendation of the use of gasoline containing detergent additives

- Lexus recommends the use of gasoline that contains detergent additives to avoid the build-up of engine deposits.
- All gasoline sold in the U.S.A. contains minimum detergent additives to clean and/ or keep clean intake systems, per EPA's lowest additives concentration program.
- Lexus strongly recommends the use of Top Tier Detergent Gasoline. For more
  information on Top Tier Detergent Gasoline and a list of marketers, please go to the
  official website www.toptiergas.com.

#### ■ Recommendation of the use of cleaner burning gasoline

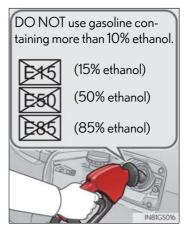
Cleaner burning gasoline, including reformulated gasoline that contains oxygenates such as ethanol or MTBE (Methyl Tertiary Butyl Ether) is available in many areas.

Lexus recommends the use of cleaner burning gasoline and appropriately blended reformulated gasoline. These types of gasoline provide excellent vehicle performance, reduce vehicle emissions and improve air quality.

#### ■ Non-recommendation of the use of blended gasoline

 Use only gasoline containing a maximum of 10% ethanol.

DO NOT use any flex-fuel or gasoline that could contain more than 10% ethanol, including from any pump labeled E15, E30, E50, E85 (which are only some examples of fuel containing more than 10% ethanol).



- If you use gasohol in your vehicle, be sure that it has an octane rating no lower than 87.
- Lexus does not recommend the use of gasoline containing methanol.

#### ■ Non-recommendation of the use of gasoline containing MMT

Some gasoline contains an octane enhancing additive called MMT (Methylcyclopentadienyl Manganese Tricarbonyl).

Lexus does not recommend the use of gasoline that contains MMT. If fuel containing MMT is used, your emission control system may be adversely affected.

The malfunction indicator lamp on the instrument cluster may come on. If this happens, contact your Lexus dealer for service.

#### ■ If your engine knocks

- Consult your Lexus dealer.
- You may occasionally notice light knocking for a short time while accelerating or driving uphill. This is normal and there is no need for concern.



#### ■ Notice on fuel quality

- Do not use improper fuels. If improper fuels are used, the engine will be damaged.
- Do not use leaded gasoline.
   Leaded gasoline can cause damage to your vehicle's three-way catalytic converters causing the emission control system to malfunction.
- Do not use gasohol other than the type previously stated.
   Other gasohol may cause fuel system damage or vehicle performance problems.
- Using unleaded gasoline with an octane number or rating lower than the level previously stated will cause persistent heavy knocking.
   At worst, this will lead to engine damage.

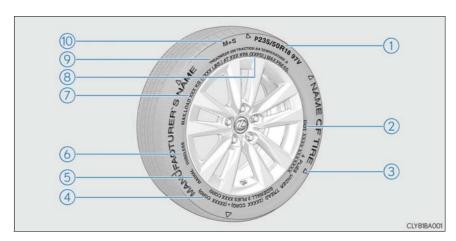
#### ■ Fuel-related poor driveability

If poor driveability is encountered after using a different type of fuel (poor hot starting, vaporization, engine knocking, etc.), discontinue the use of that type of fuel.

#### ■ When refueling with gasohol

Take care not to spill gasohol. It can damage your vehicle's paint.

### Typical tire symbols



- (1) Tire size  $(\rightarrow P. 863)$
- (2) DOT and Tire Identification Number (TIN)  $(\rightarrow P. 862)$
- 3 Location of treadwear indicators  $(\rightarrow P. 767)$
- (4) Tire ply composition and materials

Plies are layers of rubber-coated parallel cords. Cords are the strands which form the plies in a tire.

(5) Radial tires or bias-ply tires

A radial tire has "RADIAL" on the sidewall. A tire not marked "RADIAL" is a biasply tire.

**(6)** TUBELESS or TUBE TYPE

A tubeless tire does not have a tube and air is directly put into the tire. A tube type tire has a tube inside the tire and the tube maintains the air pressure.

- 7) Load limit at maximum cold tire inflation pressure  $(\rightarrow P. 867)$
- (a) Maximum cold tire inflation pressure ( $\rightarrow$ P. 867)

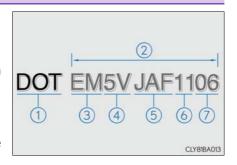
This means the pressure to which a tire may be inflated.

Vehicle specifications

- Oniform tire quality grading
  For details, see "Uniform Tire Quality Grading" that follows.
- 10 Summer tires or all season tires  $(\rightarrow P.771)$ An all season tire has "M+S" on the sidewall. A tire not marked "M+S" is a summer tire.

### Typical DOT and Tire Identification Number (TIN)

- 1 DOT symbol\*
- 2 Tire Identification Number (TIN)
- 3 Tire manufacturer's identification mark
- (4) Tire size code
- 5 Manufacturer's optional tire type code (3 or 4 letters)
- 6 Manufacturing week
- 7 Manufacturing year
  - \*: The DOT symbol certifies that the tire conforms to applicable Federal Motor Vehicle Safety Standards.



### Tire size

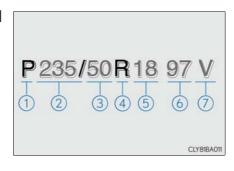
### ■ Typical tire size information

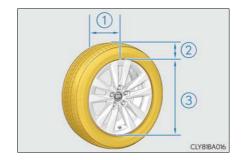
The illustration indicates typical tire size.

- 1 Tire use (P = Passenger car, T = Temporary use)
- (2) Section width (millimeters)
- 3 Aspect ratio (tire height to section width)
- 4 Tire construction code (R = Radial, D = Diagonal)
- (5) Wheel diameter (inches)
- 6 Load index(2 digits or 3 digits)
- Speed symbol (alphabet with one letter)

#### ■ Tire dimensions

- (1) Section width
- (2) Tire height
- (3) Wheel diameter



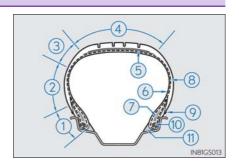


8

Vehicle specifications

# Tire section names

- 1 Bead
- 2 Sidewall
- 3 Shoulder
- (4) Tread
- (5) Belt
- 6 Inner liner
- 7 Reinforcing rubber
- 8 Carcass
- 9 Rim lines
- 10 Bead wires
- (11) Chafer



# Uniform Tire Quality Grading

This information has been prepared in accordance with regulations issued by the National Highway Traffic Safety Administration of the U.S. Department of Transportation.

It provides the purchasers and/or prospective purchasers of Lexus vehicles with information on uniform tire quality grading.

Your Lexus dealer will help answer any questions you may have as you read this information.

#### ■ DOT quality grades

All passenger vehicle tires must conform to Federal Safety Requirements in addition to these grades. Quality grades can be found where applicable on the tire sidewall between tread shoulder and maximum section width.

For example: Treadwear 200 Traction AA Temperature A

#### ■ Treadwear

The treadwear grade is a comparative rating based on the wear rate of the tire when tested under controlled conditions on a specified government test course.

For example, a tire graded 150 would wear one and a half (1 - 1/2) times as well on the government course as a tire graded 100.

The relative performance of tires depends upon the actual conditions of their use. Performance may differ significantly from the norm due to variations in driving habits, service practices and differences in road characteristics and climate.

#### ■ Traction AA, A, B, C

The traction grades, from highest to lowest, are AA, A, B and C, and they represent the tire's ability to stop on wet pavement as measured under controlled conditions on specified government test surfaces of asphalt and concrete.

A tire marked C may have poor traction performance.

Warning: The traction grade assigned to this tire is based on braking (straight ahead) traction tests and does not include cornering (turning) traction.

#### ■ Temperature A, B, C

The temperature grades are A (the highest), B, and C, representing the tire's resistance to the generation of heat and its ability to dissipate heat when tested under controlled conditions on a specified indoor laboratory test wheel.

Sustained high temperature can cause the material of the tire to degenerate and reduce tire life, and excessive temperature can lead to sudden tire failure.

Grade C corresponds to a level of performance which all passenger car tires must meet under the Federal Motor Vehicle Safety Standard No. 109.

Grades B and A represent higher levels of performance on the laboratory test wheel than the minimum required by law.

Warning: The temperature grades of a tire assume that it is properly inflated and not overloaded.

Excessive speed, underinflation, or excessive loading, either separately or in combination, can cause heat buildup and possible tire failure.

# Glossary of tire terminology

| Tire related term              | Meaning  |
|--------------------------------|--|
| Cold tire inflation pressure   | Tire pressure when the vehicle has been parked for<br>three hours or more, or has not been driven more<br>than 1 mile or 1.5 km under that condition   |
| Maximum inflation pressure     | The maximum cold inflated pressure to which a tire may be inflated, shown on the sidewall of the tire  |
| Recommended inflation pressure | Cold tire inflation pressure recommended by a manufacturer   |
| Accessory weight               | The combined weight (in excess of those standard items which may be replaced) of automatic transmission, power steering, power brakes, power windows, power seats, radio and heater, to the extent that these items are available as factory-installed equipment (whether installed or not)            |
| Curb weight                    | The weight of a motor vehicle with standard equipment, including the maximum capacity of fuel, oil and coolant, and if so equipped, air conditioning and additional weight optional engine   |
| Maximum loaded vehicle weight  | The sum of: (a) Curb weight (b) Accessory weight (c) Vehicle capacity weight (d) Production options weight   |
| Normal occupant weight         | 150 lb. (68 kg) times the number of occupants specified in the second column of Table 1* that follows  |
| Occupant distribution          | Distribution of occupants in a vehicle as specified in the third column of Table 1* below  |
| Production options weight      | The combined weight of installed regular production options weighing over 5 lb. (2.3 kg) in excess of the standard items which they replace, not previously considered in curb weight or accessory weight, including heavy duty brakes, ride levelers, roof rack, heavy duty battery, and special trim |
| Rim                            | A metal support for a tire or a tire and tube assembly upon which the tire beads are seated  |

| Tire related term                             | Meaning  |
|---|--|
| Rim diameter<br>(Wheel diameter)              | Nominal diameter of the bead seat  |
| Rim size designation                          | Rim diameter and width   |
| Rim type designation                          | The industry manufacturer's designation for a rim by style or code   |
| Rim width                                     | Nominal distance between rim flanges   |
| Vehicle capacity weight (Total load capacity) | The rated cargo and luggage load plus 150 lb. (68 kg) times the vehicle's designated seating capacity  |
| Vehicle maximum load on the tire              | The load on an individual tire that is determined by distributing to each axle its share of the maximum loaded vehicle weight, and dividing by two   |
| Vehicle normal load on<br>the tire            | The load on an individual tire that is determined by distributing to each axle its share of curb weight, accessory weight, and normal occupant weight (distributed in accordance with Table 1* below), and dividing by two |
| Weather side                                  | The surface area of the rim not covered by the inflated tire   |
| Bead  | The part of the tire that is made of steel wires, wrapped or reinforced by ply cords and that is shaped to fit the rim   |
| Bead separation                               | A breakdown of the bond between components in the bead   |
| Bias ply tire                                 | A pneumatic tire in which the ply cords that extend to<br>the beads are laid at alternate angles substantially<br>less than 90 degrees to the centerline of the tread  |
| Carcass                                       | The tire structure, except tread and sidewall rubber which, when inflated, bears the load  |
| Chunking                                      | The breaking away of pieces of the tread or sidewall   |
| Cord  | The strands forming the plies in the tire  |
| Cord separation                               | The parting of cords from adjacent rubber compounds  |
| Cracking                                      | Any parting within the tread, sidewall, or innerliner of the tire extending to cord material   |

| Tire related term                      | Meaning   |
|--|---|
| СТ                                     | A pneumatic tire with an inverted flange tire and rim system in which the rim is designed with rim flanges pointed radially inward and the tire is designed to fit on the underside of the rim in a manner that encloses the rim flanges inside the air cavity of the tire  |
| Extra load tire                        | A tire designed to operate at higher loads and at<br>higher inflation pressures than the corresponding<br>standard tire   |
| Groove                                 | The space between two adjacent tread ribs   |
| Innerliner                             | The layer(s) forming the inside surface of a tubeless tire that contains the inflating medium within the tire   |
| Innerliner separation                  | The parting of the innerliner from cord material in the carcass   |
| Intended outboard side-<br>wall        | <ul> <li>(a) The sidewall that contains a whitewall, bears white lettering, or bears manufacturer, brand, and/or model name molding that is higher or deeper than the same molding on the other sidewall of the tire, or</li> <li>(b) The outward facing sidewall of an asymmetrical tire that has a particular side that must always face outward when mounted on a vehicle</li> </ul> |
| Light truck (LT) tire                  | A tire designated by its manufacturer as primarily intended for use on lightweight trucks or multipurpose passenger vehicles  |
| Load rating                            | The maximum load that a tire is rated to carry for a given inflation pressure   |
| Maximum load rating                    | The load rating for a tire at the maximum permissible inflation pressure for that tire  |
| Maximum permissible inflation pressure | The maximum cold inflation pressure to which a tire may be inflated   |
| Measuring rim                          | The rim on which a tire is fitted for physical dimension requirements   |
| Open splice                            | Any parting at any junction of tread, sidewall, or innerliner that extends to cord material   |
| Outer diameter                         | The overall diameter of an inflated new tire  |

| Tire related term   | Meaning   |
|---------------------|---|
| Overall width       | The linear distance between the exteriors of the side-<br>walls of an inflated tire, including elevations due to<br>labeling, decorations, or protective bands or ribs  |
| Passenger car tire  | A tire intended for use on passenger cars, multipurpose passenger vehicles, and trucks, that have a gross vehicle weight rating (GVWR) of 10,000 lb. or less.   |
| Ply                 | A layer of rubber-coated parallel cords   |
| Ply separation      | A parting of rubber compound between adjacent plies   |
| Pneumatic tire      | A mechanical device made of rubber, chemicals, fabric and steel or other materials, that, when mounted on an automotive wheel, provides the traction and contains the gas or fluid that sustains the load   |
| Radial ply tire     | A pneumatic tire in which the ply cords that extend to<br>the beads are laid at substantially 90 degrees to the<br>centerline of the tread  |
| Reinforced tire     | A tire designed to operate at higher loads and at<br>higher inflation pressures than the corresponding<br>standard tire   |
| Section width       | The linear distance between the exteriors of the sidewalls of an inflated tire, excluding elevations due to labeling, decoration, or protective bands   |
| Sidewall            | That portion of a tire between the tread and bead   |
| Sidewall separation | The parting of the rubber compound from the cord material in the sidewall   |
| Snow tire           | A tire that attains a traction index equal to or greater than 110, compared to the ASTM E-1136 Standard Reference Test Tire, when using the snow traction test as described in ASTM F-1805-00, Standard Test Method for Single Wheel Driving Traction in a Straight Line on Snow-and Ice-Covered Surfaces, and which is marked with an Alpine Symbol ( ) on at least one sidewall |
| Test rim            | The rim on which a tire is fitted for testing, and may be any rim listed as appropriate for use with that tire  |

| Tire related term          | Meaning   |
|----------------------------|---|
| Tread                      | That portion of a tire that comes into contact with the road  |
| Tread rib                  | A tread section running circumferentially around a tire   |
| Tread separation           | Pulling away of the tread from the tire carcass   |
| Treadwear indicators (TWI) | The projections within the principal grooves designed to give a visual indication of the degrees of wear of the tread |
| Wheel-holding fixture      | The fixture used to hold the wheel and tire assembly securely during testing  |

\*: Table 1 — Occupant loading and distribution for vehicle normal load for various designated seating capacities

| Designated seating capacity, Number of occupants | Vehicle normal load,<br>Number of occupants | Occupant distribution in a normally loaded vehicle                    |
|--|---|---|
| 2 through 4                                      | 2   | 2 in front  |
| 5 through 10                                     | 3   | 2 in front, 1 in second seat  |
| 11 through 15                                    | 5   | 2 in front, 1 in second seat,<br>1 in third seat, 1 in fourth<br>seat |
| 16 through 20                                    | 7   | 2 in front, 2 in second seat,<br>2 in third seat, 1 in fourth<br>seat |